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1	Functional protein rich extracts from bovine and porcine hearts using acid or alkali
2	solubilisation and isoelectric precipitation.
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Abstract

Alkali solubilisation (ALS) was compared with acid solubilisation (ACS) for preparation of protein rich extracts from bovine and porcine hearts. ACS and ALS recovered 51.53 - 55.74% of the total protein from bovine and porcine hearts. All extracts were rich in myofibrillar proteins with both treatments resulting in reductions in fat, collagen and cholesterol contents compared with starting materials. At 0% NaCl, ACS and ALS extracts had good gelling properties with the ALS gels having lower % cook loss. While treatments did not affect gel hardness, ACS extracts formed gel networks with higher storage modulus after heating and cooling. At 2% NaCl gel hardness, % cook loss and storage modulus values increased, with greater increases occurring for ACS extracts. The results show that ALS and ACS based processes have potential to produce functional ingredients for processed meat products.

Introduction

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49 Slaughterhouses generate a significant volume of meat by-products, many of which have low 50 economic value. The increasing importance of sustainability along with financial pressures 51 has led to increasing interest in adding or recovering value from all processing streams in the 52 meat industry (Toldra et al., 2016, Lynch et al., 2018). During recent decades, quantities of 53 meat by-products produced from slaughterhouses and meat processors, have significantly 54 increased, while their consumption has gradually declined. Meat by-products are perceived as 55 unattractive due to their unaesthetic appearance and to consumer concerns about food related 56 health risks (Lynch et al. 2018, Mullen et al. 2017). 57 However, many meat by-products are rich in proteins and if processed correctly can be used 58 for the production of extracts with desirable functional properties (Chernukha et al., 2015, 59 Lynch et al. 2018). It is well known that myofibrillar proteins are mainly responsible for the 60 gelling properties of meat products (Chen et al. 2015). The production of protein rich extracts 61 from meat by-products represents a good valorization opportunity for the meat industry, and 62 at the same time can improve consumer acceptance. 63 Various processes have been used to prepare protein rich extracts from offal meat by-64 products. These mainly include surimi type processes and pH shift technology (James and 65 Mireles DeWitt, 2004). pH shift technology involves acid (ACS) or alkaline (ALS) 66 solubilisation of proteins, with subsequent precipitation of proteins at their isoelectric point 67 (Omana et al., 2012). 68 In previous studies, researchers have extracted proteins from a variety of meat related raw 69 materials, including spent hen and duck meat, mechanically separated turkey and chicken 70 meat, pork and beef lungs, using either ACS or ALS (Khiari et al., 2014, Wang et al. 2013, 71 Nurkhoeriyati et al. 2011, Hrynets et al. 2010, Selmane et al. 2010). 72 In addition, Mireles DeWitt et al. (2002) used an ACS process to produce protein rich extracts

from bovine heart which had excellent heat induced gelation properties. Use of ALS

- processes has been focused on poultry by-products and little information is available on the
 use of this type of pH shift technology in red meat by-products. Therefore, this study will
 investigate the potential of ALS as a process to prepare protein rich extracts from bovine and
 porcine hearts. Yield and functional properties of ALS extracts will be compared with ACS to

Materials and methods

Preparation of bovine and porcine hearts

determine if the former offers some advantages.

Fresh bovine (from 18-20 months old mixed cross breed steers) and porcine (from 89-108 kg Landrace pigs) hearts were obtained from local abbatoirs 24 hours *post mortem*. Hearts were trimmed to remove valves, caps and adipose tissue, cut into cubes and minced through a 5 mm plate. Minced hearts were vacuum packed in polyethylene bags and kept at -20 °C until use.

Protein extractability

Protein extractability of bovine and porcine hearts at different pH values was determined using the method of Mireles DeWitt *et al.* (2002) with minor modifications. Minced bovine and porcine hearts (100 g) were thawed overnight at 4 °C. Minced heart was mixed with dH₂O (at 4 °C) using a 1:4 w/w ratio and homogenized at high speed, using a Waring blender for 30 s × 4. In between each homogenization the slurry was placed into an ice bath for 10 min. The slurry was further diluted to a final minced heart: water ratio of 1:9 (w/w) by addition of dH₂O (at 4 °C). pH was adjusted from 2.0 to 11.0, in 0.5 pH increments, with 2N HCl or 2N NaOH. At each pH point, aliquots were taken and centrifuged at 4000 × g for 20 min at 4°C, for determination of soluble protein.

Preparation of protein rich extracts using ACS or ALS

Proteins were extracted at pH 2.0 or 11.0 using the procedure described above. The acidified (pH 2.0) or alkali treated (pH 11.0) slurry was centrifuged at 4000 × g for 20 min at 4 °C, and

99 the supernatant was poured through a layer of cheese-cloth prior to isoelectric precipitation of 100 proteins by adjusting the pH to 5.5. Precipitated protein was collected by centrifuging at 4000 101 \times g for 20 min at 4 °C and excess water in the pellet was removed by centrifuging at 10000 \times g for 15 min at 4 °C. The pH was adjusted to 7.0 with 5% NaHCO₃ before protein 102 103 determination. Protein yield was calculated as follows: 104 % yield = [(weight of protein in supernatant after 1st centrifugation – weight of protein in supernatant after 2nd centrifugation) / (initial weight protein in homogenate)] × 100 105 106 Proximate composition analysis 107 Protein (N × 6.25), moisture, fat and ash content was determined using the AOAC methods 108 (AOAC 2012). Cholesterol in hearts and protein extracts was determined using an enzymatic 109 colorimetric method (Boehringer Mannheim / R-Biopharm). Collagen in heart and protein 110 extracts was determined by a colorimetric method for hydroxyproline in meat (Kolar, 1990). 111 Color properties of protein isolates Objective color values (L^*, α^*, b^*) were obtained with a standardized Minolta colorimeter 112 113 (CR-400, Tokyo, Japan). A white standard plate was used to calibrate the colorimeter. The L* 114 indicated degree of lightness, α^* indicated redness and b^* indicated degree of yellowness. 115 **SDS-PAGE** Sample preparation was conducted as described from Mireles DeWitt et al. (2002). Protein 116 117 extracts were 1:10 (w/v) diluted with 5% SDS and homogenised with an Ultra Turrax at high speed. Samples were placed in a water bath at 80 °C for 60 min. Insoluble material were 118 removed by centrifugation at 8000 × g for 20 min at 4 °C and protein in the supernatant was 119 120 determined with the biuret method. SDS diluted samples were added to sample buffer [0.25M 121 Tris-HCl at pH 6.8, 10% glycerol, 7.12 mM 2-mercaptoethanol, 2.5% bromophenol blue 122 (0.05% w/v)] to a final protein concentration of 3 mg/ml. 5 µl of samples was loaded on a 4-123 20% ready gel (Bio-Rad Laboratories Inc.). The electrophoretic analysis was performed on a

PowerPack Basic electrophoresis apparatus (Bio-Rad Laboratories Inc.) at constant 160 V.

The gel was stained in 0.125% Coomasie blue R-250 and destained in 50:40:10 of
water:methanol:acetic acid solution. A high-molecular weight standard was used for the
estimation of apparent molecular weight retention of protein bands (Bio-Rad Laboratories
Inc.).

Heat induced gelation of protein extracts

Protein content of freshly made protein extracts was standardised at 8% by adding dH₂O or NaCl solution to final salt concentration of 2% (w/w). The protein pastes were allowed to equilibrate overnight at 4 °C, stuffed into gelation tubes (diameter: 1.8 cm, length: 7.9 cm), which were coated with a siliconising agent (Sigmacote, Sigma-Aldrich). Before cooking stuffed tubes were centrifuged at $1500 \times g$, at 4 °C for 30 s, to eliminate any air bubbles. Then they were heated to 80 °C, at a rate of 1 °C/min, and held at 80 °C for 5 min before cooling in an ice bath for 60 min. All samples were stored at 4 °C overnight prior to analysis.

Gel hardness

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The gelled samples were allowed to equilibrate at room temperature for one hour. Gel
hardness was evaluated using a texture analyser (TA-XT2i, Stable Micro Systems Ltd.).

Gelled samples were cut to a height of 10 mm and then compressed at 30% of their original
height, with a constant crosshead speed of 1 mm/s by a 2.5 cm acrylic cylinder. Gel hardness
was determined by the peak force during the compression.

Cooking loss

144 Cooking loss was determined by weighing the samples before and after cooking following 145 removal of free water and it was expressed as follows:

 $Cook\ loss\ \% = [(weight\ before\ cooking - weight\ after\ cooking)\ /\ weight\ before\ cooking]\ \times$

148 Dynamic rheological measurements Changes in the storage modulus (G') of the protein extracts (8% (w/w) protein with or 149 without added NaCl) during heating and cooling were monitored using a control stress 150 151 rheometer (HR-2, TA instruments, USA) in oscillatory mode using a hatched plate-plate 152 geometry of 2.5 cm diameter. Small amplitude deformation (0.5%) strain was applied at an oscillation frequency of 1 Hz and a 2000 µm gap was used. Samples were heated from 4 °C to 153 80 °C at a rate of 1 °C/min and then cooled down from 80 °C to 4 °C at the same rate. 154 155 Statistical analysis 156 Analysis of variance (ANOVA) was carried out using Minitab® 18 (Minitab Ltd, Coventry, 157 UK) statistical analysis package. The Tukey method was used to obtain grouping information on the treatment means. Significances in differences were defined at p < 0.05. Each 158 159 experiment was repeated at least three times. 160 Results and discussion Proximate composition of raw bovine and porcine hearts 161 162 As can be seen in Table 1, there was no significant differences (p > 0.05) between bovine and 163 porcine hearts in terms of % moisture, % fat, % ash and collagen content. Bovine hearts had significantly (p < 0.05) more protein and less cholesterol than porcine hearts. 164 Protein extractability 165 Bovine and porcine hearts proteins exhibited similar extractability behavior over the pH range 166 167 of pH 2.0 to 11.0 (Figure 1), with low protein extractability at pH 5 to 8, and highest protein 168 extractability at pH 2.0 and 11.0. This is in agreement with Mireles DeWitt et al. (2002), who 169 reported that protein extractability from bovine hearts was highest at pH 2.0 and lowest at pH 170 5.0 to 6.0 in the pH range of 2.0 to 6.0. Nurkhoeriyati et al. (2011) investigated the effect of 171 pH on protein extractability of spent duck meat and found a highest extractability at pH 2.0 and 11.0, as observed in this study but the pH range for minimum solubility was much 172

narrower, with minimum solubility occurring at pH 5.0 to 6.0. These differences may be due to species and tissue differences, i.e. skeletal muscle vs cardiac muscle.

Based on the protein extractability profile (Figure 1) it was decided to carry out acid and alkali solubilisation at pH 2.0 and 11.0, respectively, followed by isoelectric precipitation at pH 5.5.

Protein recovery and composition of extracts

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Proximate composition, yield and color characteristics of protein rich extracts from bovine and porcine hearts are shown in Table 2. For both bovine and porcine hearts there was no significant difference (p > 0.05) in % protein recovered between the ACS and ALS process. This is in contrast with the results of Nurkhoeriyati et al. (2011), who reported that an ACS process recovered more protein from spent duck meat than an ALS process. These authors speculated that the ACS process induced more changes to protein structure resulting in great protein insolubility on adjustment of the pH at the isoelectric point. These differences may reflect differences in the starting material used. Extracts prepared from bovine hearts had significantly higher protein content (p < 0.05) than those prepared from porcine heart and within a species there was no significant difference (p > 0.05) in % protein of extracts between the ACS and ALS process. All of the extracts produced had significantly (p < 0.05) lower lipid, cholesterol and collagen content than the starting materials. The initial centrifugation step following acid and alkaline solubilisation sediments membrane lipids and also removes insoluble collagen (Mireles DeWitt et al. 2002). There were no significant differences (p > 0.05) in L^* and b^* values for any of the extracts. The a^* values indicate that irrespective of species ALS extracts were redder than ACS extracts. Using spent duck meat as the starting material Nurkhoeriyati et al. (2011) also reported that an ALS extracts showed greater retention of myoglobin than ACS extracts

which was attributed to greater co-precipitation of myoglobin during isoelectric precipitation.

The ALS extracts were visually redder than ACS extracts which may render them more suitable for use as an ingredient in a sausage type product.

SDS PAGE

SDS electrophoresis indicates that irrespective of the solubilisation process or species the protein profile is dominated by the major myofibrillar proteins myosin and actin (Figure 2). Similar protein profiles were obtained by Mireles DeWitt *et al.* (2002) for acid solubilised proteins from bovine hearts. The major differences observed in protein profile between ACS and ALS process the higher intensity of the protein band of 100 kDa in the ALS extracts and the presence of a protein band with approximate molecular weight 70 kDa in the ACS extracts. Further studies will be required to determine the identity of these bands.

Heat induced gel hardness and cook loss

Heat induced gels were prepared from the extracts after standardising the protein content at 8% (Table 3). Addition of NaCl is a key requirement for good gelling properties for myofibrillar protein rich extracts prepared from bovine hearts using a surimi like processes (James and Mireles DeWitt, 2004). In this study at 0% added NaCl all extracts formed self-supporting gels on heating. There was no significant difference (p > 0.05) in hardness values of the gels between process or species. This suggests that ACS and ALS treatment result in modification of the protein structure which facilitates gel formation in the absence of added NaCl. The results indicate that these extracts have potential applications as gelling ingredients in low salt comminuted meat products. When 2% NaCl was added to the extracts gel hardness increased with a greater increase occurring for the ACS extracts.

ALS extracts had significantly (p < 0.05) lower % cook loss than ACS extracts (Table 3), with and without the addition of NaCl, which highlights the potential of ALS extracts for use as a water binding ingredient in processed meat products. Addition of 2% NaCl increased the cook loss for ACS and ALS extracts irrespective of species. This suggests that the presence of NaCl may promote protein-protein interactions, as seen in the increased gel hardness values, but had an adverse effect on protein-water interactions.

Dynamic rheological measurements

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The storage modulus of ACS and ALS extracts (protein concentration was standardized at 8%) was determined upon heating and cooling. At 0% added NaCl a sigmoidal pattern of storage modulus during heating was observed for both ACS and ALS treated samples (Figure 3a and 3b). Storage modulus was stable up to 50 °C, where it started decreasing until it reached a minimum at 56 °C, then it rose steadily up to 80 °C. This pattern implies the denaturation of myosin molecules, their subsequent aggregation and network formation (Sun and Holley, 2011). Upon the addition of 2% NaCl storage modulus showed a small decline up to 60 °C where it started increasing. During cooling storage modulus increased steadily until the end of the cycle due to the formation of hydrogen bonds (Hrynets et al., 2010), resulting in a firm gel structure (Ingadottir and Kristinsson, 2010) for all the samples. Storage modulus at 4 °C (after heating and cooling) showed significant variations between treatments for both species (Table 4). Regardless NaCl addition, ACS treated samples produced stronger gels than ALS treated, which is directly related to the extent of protein cross-linking. ACS treated proteins is believed to have more exposed hydrophobic groups on their surface than ALS treated (Nolsøe and Undeland, 2009) and therefore protein-protein interactions and cross-linking are promoted. In all samples, addition of 2% NaCl had a positive effect on storage modulus, with ACS treated samples to exhibit a greater increase than ALS treated. This comes to accordance with the gel hardness results of this study. Similar results were obtained by Hrynets et al. (2010), who reported that at 2.5% NaCl ACS treated mechanically separated turkey, after heating at 80 °C and cooling at 5°C, showed higher storage modulus value than ALS treated samples.

Conclusions

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The ALS process produced protein rich extracts from porcine and bovine hearts with excellent heat gelling properties and low % fat and cholesterol content. The ALS process has some advantages over ACS, as the extracts had a redder colour which would be desirable in many sausage type products. In addition, ALS extracts had lower % cook loss which is of economic benefit. The ability of ACS and ALS extracts to form gels in the absence of added NaCl suggests that these wet protein extracts have potential as ingredients in low salt meat products.

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<u>Tables</u>

Table 1. Composition of trimmed and minced raw bovine and porcine hearts. Data are presented as mean $(n=5) \pm \text{standard deviation}$. Means within same row with different superscript are significant different (p < 0.05).

	Bovine Heart	Porcine Heart
Moisture (%)	76.71 ± 0.14^{a}	76.37 ± 0.96^{a}
Protein (%)	19.81 ± 0.48^a	$18.28\pm0.40^{\mathrm{b}}$
Fat (%)	1.05 ± 0.38^a	$1.54\pm0.39^{\rm a}$
Ash(%)	$1.24\pm0.20^{\rm a}$	$1.52\pm0.25^{\rm a}$
Cholesterol (mg/100 g)	122.85 ± 3.29^a	130.46 ± 1.15^{b}
Collagen (mg/100 g)	2.12 ± 0.0^a	1.74 ± 0.28^a

Table 2. Yield, composition and color properties of protein rich extracts from bovine and porcine hearts using acid or alkali solubilisation followed by isoelectric precipitation. Data are presented as mean $(n=3) \pm \text{standard deviation}$. Means within same row with different superscript are significant different (p < 0.05).

	Bovine Heart		Porcine Heart		
	pH 2.0	pH 11.0	pH 2.0	pH 11.0	
Yield (%)	53.30 ± 4.51^a	51.53 ± 4.68^a	55.74 ± 3.48^a	52.01 ± 2.48^a	
Protein (%)	$12.27\pm0.48^{a,b}$	$14.33\pm0.89^{\mathrm{a}}$	10.68 ± 0.76^{b}	11.31 ± 0.73^{b}	
Moisture (%)	81.60 ± 2.43^{b}	81.92 ± 0.69^b	$87.17 \pm 0.75^{\rm a}$	85.82 ± 0.05^a	
Fat (%)	$0.28\pm0.042^{\mathrm{b}}$	0.29 ± 0.04^{b}	$0.36\pm0.02^{\rm a}$	$0.37\pm0.06^{\rm b}$	
Ash (%)	$0.39\pm0.039^\mathrm{b}$	0.65 ± 0.09^a	$0.39\pm0.07^{\rm b}$	$0.55 \pm 0.13^{a,b}$	
Cholesterol (mg/100 g)	52.15 ± 1.6^{c}	73.98 ± 6.56^b	$82.06 \pm 3.95^{a,b}$	92.14 ± 10.50^{a}	
Collagen (mg/100 g)	0.45 ± 0.06^a	0.42 ± 0.04^a	$0.38\pm0.03^{\rm a}$	$0.20\pm0.01^{\rm b}$	
Color properties L^*	38.99 ± 2.40^a	38.93 ± 1.13^{a}	34.74 ± 1.56^a	35.97 ± 2.77^a	
a^*	-0.13 ± 0.09^{b}	2.75 ± 0.38^a	$2.40\pm0.59^{\rm a}$	2.54 ± 0.16^a	
<i>b</i> *	7.49 ± 0.76^a	7.25 ± 1.41^{a}	$7.17\pm0.46^{\rm a}$	$7.55\pm0.48^{\rm a}$	

Table 3. Hardness (g) and cook loss (%) of protein rich extracts from bovine and porcine hearts using acid or alkaline solubilisation isoelectric precipitation, after heating (4 °C to 80 °C) and cooling (4 °C). Samples protein content was adjusted to 8 % (w/w) and 0% or 2% NaCl was added. Data are presented as mean (n=4) \pm standard deviation. Means within same row with different superscript are significant different (p < 0.05).

	ACS Bovine		ALS Bovine		ACS Porcine		ALS Porcine	
	0% Salt	2% Salt	0% Salt	2% Salt	0% Salt	2% Salt	0% Salt	2% Salt
Hardness (g)	123.3 ± 0.75^d	$184.8{\pm}2.42^a$	119.54 ± 0.73^d	138.7 ± 4.28^{c}	$127.7{\pm}0.75^{c,d}$	184.5 ± 2.48^a	118.47 ± 4.02^d	148.6 ± 4.47^{b}
% Cook loss	25.9 ± 0.18^d	31.17 ± 0.27^a	$20.8{\pm}0.4^e$	$27.4 \pm 1.98^{c,d}$	$29.6{\pm}0.11^{b,c}$	33.6 ± 0.19^a	17.8 ± 1.1^{f}	27.17 ± 0.58^d

Table 4. Storage modulus of protein rich extracts from bovine and porcine hearts, using acid or alkali solubilisation followed by isoelectric precipitation, at 4 °C after heating from 4 °C to 80 °C followed by cooling from 80 °C to 4 °C at 1 °C/min. Samples protein content was adjusted to 8 % (w/w) and 0% or 2% NaCl was added. Data are presented as mean (n=3) \pm standard deviation. Means within same row with different superscript are significant different (p < 0.05).

	ACS Bovine	ALS Bovine	ACS Porcine	ALS Porcine
0% NaCl	26671.1 ± 305.5 ^a	13542.3 ± 266.6^{b}	25063.5 ± 785.6^{a}	$17134.4 \pm 493.0^{\circ}$
2% NaCl	$32499.9 \pm 335.7^{\mathrm{a}}$	17712.9 ± 403.2^{b}	30675.3 ± 791.8^{a}	26100.2 ± 916.1^{c}

355	<u>Figures legends</u>
356	Figure 1. The extractability (mg/ml) profile of proteins recovered from bovine (0) and porcine
357	(□) hearts at the pH range from 2.0 to 11.0.
358	Figure 2. SDS-PAGE profile of protein rich extracts from bovine and porcine hearts using
359	acid or alkali solubilisation followed by isoelectric precipitation. (Lane 1: high-molecular-
360	weight standard, lane 2: ALS extract from porcine heart, lane3: ACS extract from porcine
361	heart, lane 4: ALS extract from bovine heart, lane 5: ACS extract from bovine heart).
362	Figure 3. Rheograms of protein rich pellets from bovine (a) and porcine (b) hearts using acid
363	or alkaline solubilisation, isoelectric precipitation with 0% or 2% NaCl addition. The
364	rheograms show storage modulus during heating from 4 °C to 80 °C followed by cooling from
365	80 °C to 4 °C at 1 °C/min. Samples protein content was adjusted to 8 % (w/w) and 0% or 2%
366	NaCl was added.
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378 <u>Figures</u>

379 Fig. 1





